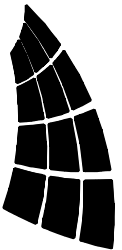


**TYPICAL ROYALTECH 3000
VERTICAL JOINT DETAIL**
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Royalton Architectural Fabrication, Inc.

13155 York Delta Drive • North Royalton, Ohio 44133
 TEL: (440) 582-0400 • FAX (440) 582-0402 • rafpanels@aol.com • www.rafpanels.com